

DART AEROSPACE LTD	Work Order:	23588
Description: Window	Part Number:	D3300-1
Dwg: D3300 Rev. A	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	W	05-06-16	2
2	GA	Cut window: 13.20" x 24.20" Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick (M-ACRYLIC-S.125) Batch: <u>M16845</u>	Z	05-06-16	2
3	GA	Trim as per template D3300-1T1	Z	05-06-16	2
4	GA	Deburr, break all sharp edges 0.010 to 0.015	Z	05-06-16	2
5	GA	Engrave part number and batch number as per Dwg D3300	Z	05-06-16	2
6	QC5	Inspect work to Step 5	AB	05-06-16	2
7	ST	Identify, wrap in foam and Stock	CL	05/06/16	2
8	AC	Cost / part: <u>15.37</u>	AR	05/06/16	2
9	DC	Close W/O <u>15.37</u> Inspect Level 21	RJ	05.06.16	2

Rev	Date	Change	Revised By	Approved
A	04.11.30	New Issue	KJ/RF	RF

RELEASED
04.12.02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

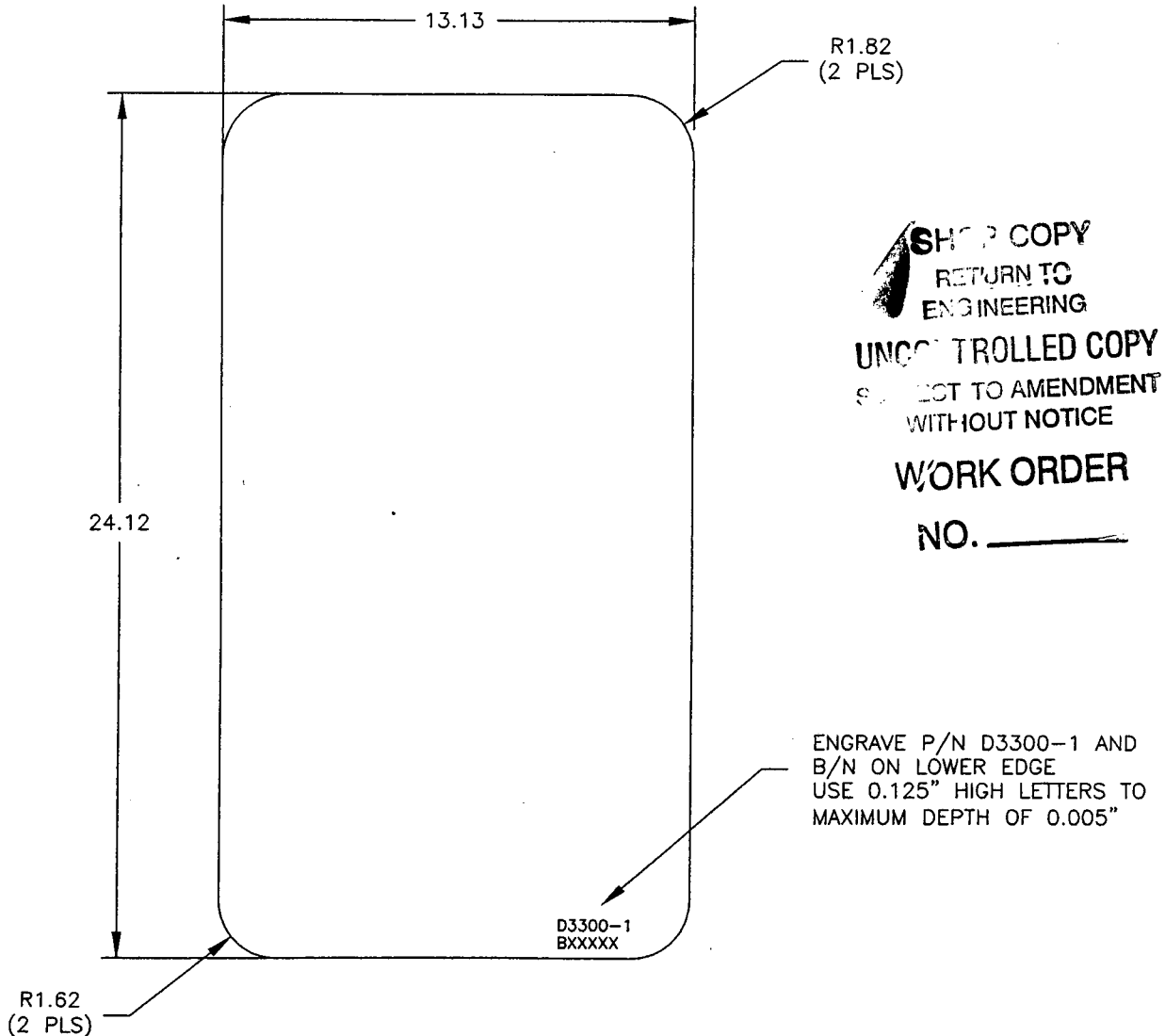
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3300	REV. A SHEET 1 OF 1
DATE 04.10.08		TITLE WINDOW	SCALE 1:5
A	04.10.08	NEW ISSUE	

RELEASED
04.11.23 H



D3300-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TRIM USING D3300-1T1 TEMPLATE

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.